

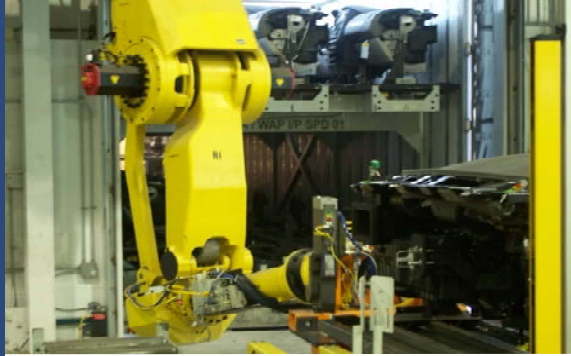


Insequence News



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SPECIAL POINTS OF INTEREST

- New Proto-type Tracking System
- Stand-alone Discrete Manufacturing
- New Customers
- Insider Tip

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New SPD Pro Proto-type Tracking System

Research & Development personnel are being challenged by shrinking budgets, limited resources, tighter timelines, and lower tolerances to risk and failure. Engineers are faced with more complex prototype build-up processes. Compliance with government regulatory statutes, warranty recall, and corporate governance require more thorough documentation of processes and data.

To address these challenges, Insequence has developed the SPD Pro Proto-type Tracking System which provides a flexible and cost effective solution for the unique needs of R&D Centers. The program is based on the comprehensive SPD Pro Manufacturing Execution System and can be implemented on desktop or laptop PCs.

The Proto-type Tracking system reduces hardware cost and maximizes mobility by allowing operators to place laptops and handheld barcode scanners on mobile carts to move with the part that is being manufactured. The typical

production manufacturing line has dedicated work centers with fixed monitors and data collection stations. As operators enter a work center and scan the station ID the system retrieves the process steps to be performed at that station (ie: work instructions, build-up methods, function test connection, etc.). Process data for the specific part is recorded as operators move freely among the work centers.

The Proto-type Tracking System also comes with standard reports, which can be modified to replace paper based work log books. Historical process and component build up data is also archived and can be easily retrieved from the database.

Contact Ted Robinson at trobenson@insequence.com or 615-238-1935 if you are interested in learning more about the Proto-type Tracking System.



Insider Tip



Insequence is offering new, less costly options for workstations. To learn how you can save with these alternative workstation choices, contact Brent Delk at 615-459-8943 ext. 7208 or bdelk@insequence.com.

Stand-alone Discrete Manufacturing

In an effort to offer Insequence customers more flexibility using SPD Pro™, we have recently enhanced the Manufacturing Execution System (MES) to operate in a stand-alone mode. In addition, we are adding significant functionality to our MES software to function in a discrete Make-to-Stock (MTS) environment.

The new enhancements allow MES to direct plant

floor activities with no role in the front-end or back-end of the business. It provides complete part traceability and interfaces with warehouse management systems.

The stand-alone manufacturing and MTS capabilities represent a significant enhancement to our traditional build-in-sequence capabilities. There are instances when MTS is the only manufacturing mode and

there is no need for our industry-leading sequencing capabilities. We also realize that many automotive suppliers operate in a mixed-mode environment with both batch build and sequencing aspects. Because of this, Insequence will continue to advance our sequencing capabilities and expand our MES Solution to provide customers the system they need to succeed.

Insequence.com en Español

Insequence is excited to announce our website, www.insequence.com, is now available in Spanish. To view the Spanish version of the site, simply click Spain's national flag located in the top right corner of the homepage. Further internationalization of our website will include translations into French and German.

New Customers

We would like to welcome the following new customer locations and expansions:

Modular Automotive Systems – The Manufacturing Execution System module was implemented at the Warren, MI facility and allows MAS to build front and rear fascia assemblies in sequence and ship them to the Jefferson North and Chrysler Sterling Heights Assembly Plants.

Ventra Evert, LLC – The Manufacturing Execution System module will be implemented in a stand-alone mode at the Evert, MI facility.



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Company Information

Insequence Corporation is the industry leader in the design, implementation, and support of Sequential Part Delivery (SPD) Systems. For more than a decade, our focus has been to understand our customers' technological requirements and surpass their expectations of our services. Our commitment to research and development allows Insequence engineers and programmers to provide comprehensive solutions to complex sequencing challenges. If you would like to know more about our company, please contact Brent Delk at 615.459.8943 ext. 7208 or bdelk@insequence.com.