

**Vehicle Assembly Plant**

**Forecast**  
Frequency: Daily

**Broadcast**  
Frequency: Continuous when plant is in production

Manual Entry

SPD Pro Host Link

Part-Master Setup

SPD Pro Load Manager

**INSEQUENCE CORPORATION  
SCAN VERIFICATION  
TYPICAL PROCESS FLOW**

Rack Load Plan Presented to Operator

Operator Reads First Pick

Operator Travels to Pick

Operator Scans Label to Verify Pick

Pick Correct?

Operator Moves to Sequence Rack and places part in the correct rack location

When Rack is Full - Close Rack and Print Rack Label/Sheet

Close Trailer and Ship to Assembly Plant

Print Bill of Lading

Load Trailer in Proper Sequence

Corrective Action

Racks Loaded Correctly?

Sequenced Racks Contents are Verified Against Rack Label/Sheet

Transport Rack to Outbound Shipment Staging Area

No

Yes

No

Yes

